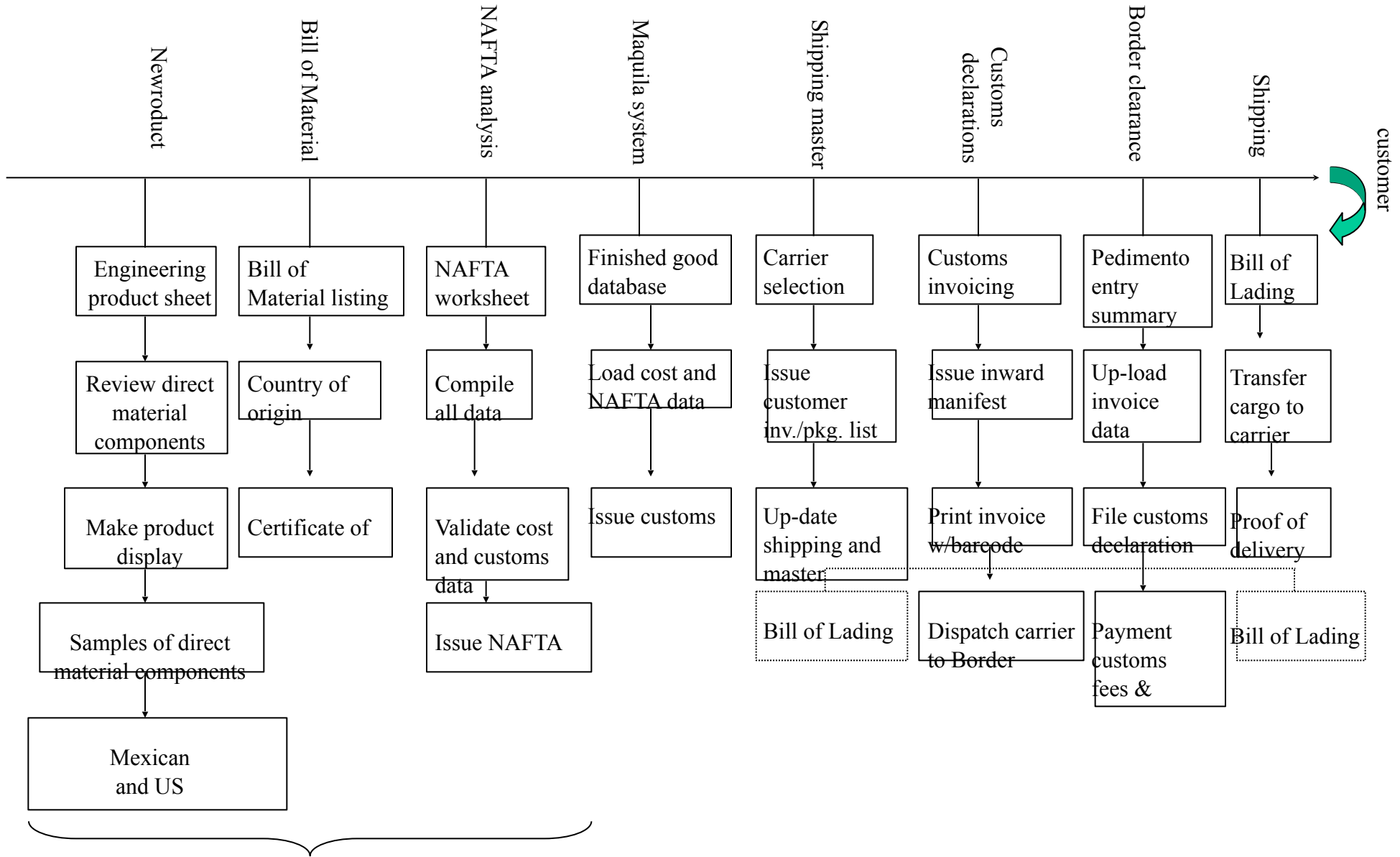


OPERATIONS FLOW & CYCLE (NORTHBOUND)



Through this initial process the Maquila system is up-dated for South bound transactions