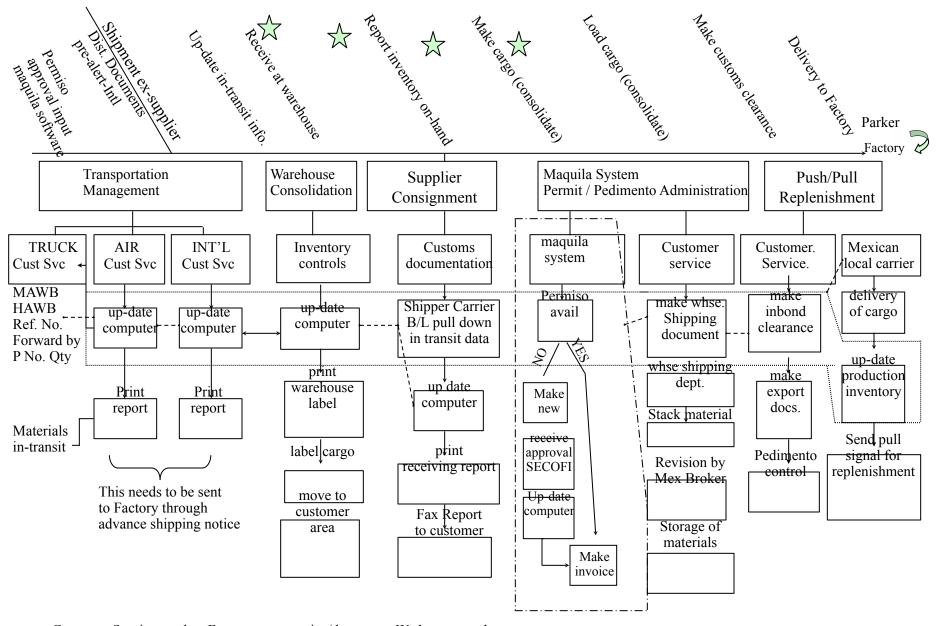
OPERATIONS FLOW & CYCLE (SOUTH-BOUND)



Customer Service up-date Factory server twice/day.

We have to reply